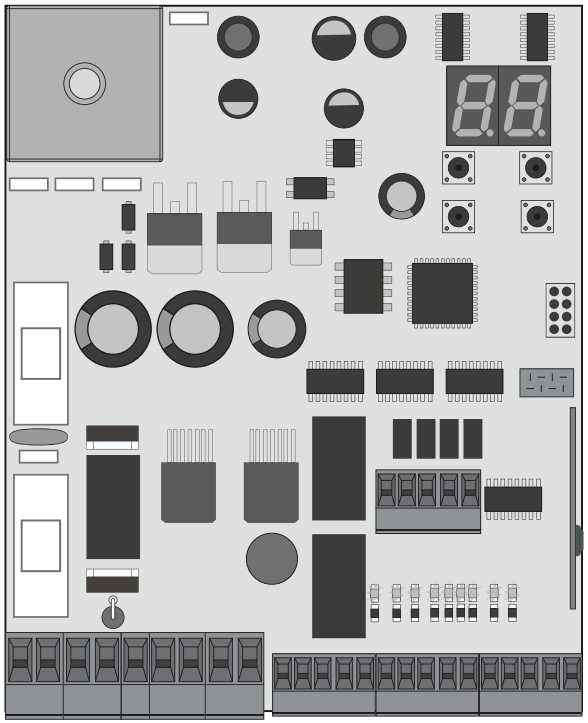
PORTUGAL

EN

MC60

USER'S AND INSTALLER'S MANUAL



Motorline® PROFESSIONAL

v5.4 REV. 06/2024
HW:MC60_V.0.2.1 | FW: MC60.V0.Rev133

01. SAFETY INSTRUCTIONS
3A

02. CONTROL BOARD
CHARACTERISTICS 5B
CONNECTORS 6A
BUTTONS AND LEDs 6B

03. CONNECTION SCHEME
SLIDING GATES [SC] 7
SECTIONAL DOORS [SE] 8
BARRIERS [BR] 9
AUTOMATIC BOLLARDS [PL] 10
MASTER-SLAVE 11
ACTIVE PHOTOCELL TEST 12

04. INSTALLATION
INSTALLATION OF MCONNECT LINK (OPTIONAL) 13A
ESSENTIAL STEPS FOR INSTALLATION 13B
REMOTE CONTROLS 14A
FUNCTIONS 14B
EXCLUSIVE FACTORY VALUES 14B
FUNCTIONS MENU "P" 15A
FUNCTIONS MENU "E" 15B

05. PROGRAMMING "P"
P0-COURSE PROGRAMMING 16A
P1-SLOWDOWN TIME ADJUSTMENT 16B
P2-FORCE AND SENSITIVITY ADJUSTMENT 16B
P3-PEDESTRIAN COURSE TIME 17A
P4-PAUSE TIME 17B
P5-PHOTOCELLS 1 PROGRAMMING 17B
P6-PHOTOCELLS 2 PROGRAMMING 18A
P7-OPERATING LOGIC 18A
P8-FLASHING LIGHT 18B
P9-REMOTE PROGRAMMING 17A

06. PROGRAMMING "E"
E0-HUMAN PRESENCE | PUSH BUTTON 19A
E1-SOFT START 19B

E2-COURTESY LIGHT TIME 19B
E3-FOLLOW ME 20A
E4-COURSE TIME ADJUSTMENT 20A
E5-BRAKE/LOCK/PUSH 20B
E6-SLOWDOWN SPEED 20B
E7-MANUEVERS COUNTER 21A
E8-RESET - RESET FACTORY VALUES 21B
E9-RGB OUTPUT 21B

07. DISPLAY
DISPLAY INDICATIONS 22

08. TROUBLESHOOTING
INSTRUCTIONS FOR FINAL CONSUMERS AND SPECIALIZED INSTALLERS 23

CE	This product is certified in accordance with European Community (EC) safety standards.
RoHS	This product complies with Directive 2011/65/EU of the European Parliament and of the Council, of 8 June 2011, on the restriction of the use of certain hazardous substances in electrical and electronic equipment and with Delegated Directive (EU) 2015/863 from Commission.
	(Applicable in countries with recycling systems). This marking on the product or literature indicates that the product and electronic accessories (eg. Charger, USB cable, electronic material, controls, etc.) should not be disposed of as other household waste at the end of its useful life. To avoid possible harm to the environment or human health resulting from the uncontrolled disposal of waste, separate these items from other types of waste and recycle them responsibly to promote the sustainable reuse of material resources. Home users should contact the dealer where they purchased this product or the National Environment Agency for details on where and how they can take these items for environmentally safe recycling. Business users should contact their vendor and check the terms and conditions of the purchase agreement. This product and its electronic accessories should not be mixed with other commercial waste.
	This marking indicates that batteries should not be discarded like other household waste at the end of their useful life. Batteries must be delivered to selective collection points for recycling.
	The different types of packaging (cardboard, plastic, etc.) must be subject to selective collection for recycling. Separate packaging and recycle it responsibly.
	This marking indicates that the product and electronic accessories (eg. charger, USB cable, electronic material, controls, etc.) are susceptible to electric shock by direct or indirect contact with electricity. Be cautious when handling the product and observe all safety procedures in this manual.

GENERAL WARNINGS

- This manual contains very important safety and usage information. Read all instructions carefully before beginning the installation/ usage procedures and keep this manual in a safe place that it can be consulted whenever necessary.
- This product is intended for use only as described in this manual. Any other enforcement or operation that is not mentioned is expressly prohibited, as it may damage the product and put people at risk causing serious injuries.
- This manual is intended firstly for specialized technicians, and does not invalidate the user's responsibility to read the "User Norms" section in order to ensure the correct functioning of the product.
- The installation and repair of this product may be done by qualified and specialized technicians, to assure every procedure are carried out in accordance with applicable rules and norms. Nonprofessional and inexperienced users are expressly prohibited of taking any action, unless explicitly requested by specialized technicians to do so.
- Installations must be frequently inspected for unbalance and the wear signals of the cables, springs, hinges, wheels, supports and other mechanical assembly parts.
- Do not use the product if it is necessary repair or adjustment is required.
- When performing maintenance, cleaning and replacement of parts, the product must be disconnected from power supply. Also including any operation that requires opening the product cover.
- The use, cleaning and maintenance of this product may be carried out by any persons aged eight years old and over and persons whose physical, sensorial or mental capacities are lower, or by persons without any knowledge of the product, provided that these are supervision and instructions given by persons with experienced in terms of usage of the product in a safe manner and who understands the risks and dangers involved.

- Children shouldn't play with the product or opening devices to avoid the motorized door or gate from being triggered involuntarily.
- If the power cable is damaged, it must be replaced by the manufacturer, after-sales service or similarly qualified personnel to avoid danger.
- The device must be disconnected from the electrical network when removing the battery.
- Ensure that blocking is avoided between the actuated part and its fixed parts due to the opening movement of the actuated part.

WARNINGS FOR TECHNICIANS

- Before beginning the installation procedures, make sure that you have all the devices and materials necessary to complete the installation of the product.
- You should note your Protection Index (IP) and operating temperature to ensure that is suitable for the installation site.
- Provide the manual of the product to the user and let them know how to handle it in an emergency.
- If the automatism is installed on a gate with a pedestrian door, a door locking mechanism must be installed while the gate is in motion.
- Do not install the product "upside down" or supported by elements do not support its weight. If necessary, add brackets at strategic points to ensure the safety of the automatism.
- Do not install the product in explosive site.
- Safety devices must protect the possible crushing, cutting, transport and danger areas of the motorized door or gate.
- Verify that the elements to be automated (gates, door, windows, blinds, etc.) are in perfect function, aligned and level. Also verify if the necessary mechanical stops are in the appropriate places.
- The control board must be installed on a safe place of any fluid (rain, moisture, etc.), dust and pests.
- You must route the various electrical cables through protective tubes, to protect them against mechanical exertions, essentially on the power supply cable. Please note that all the cables must enter the control board from the bottom.
- If the automatism is to be installed at a height of more than 2,5m from the ground or other level of access, the minimum safety and health requirements for the use of work equipment workers at the work of Directive 2009/104/CE of European Parliament and of the Council of 16 September 2009.
- Attach the permanent label for the manual release as close as possible to the release mechanism.
- Disconnect means, such as a switch or circuit breaker on the electrical panel, must be provided on the product's fixed power supply leads in accordance with the installation rules.
- If the product to be installed requires power supply of 230Vac or 110Vac, ensure that connection is to an electrical panel with ground connection.
- The product is only powered by low voltage satefy with control board (only at 24V motors).
- Parts/products weighing more than 20 kg must be handled with special care due to the risk of injury. It is recommended to use suitable auxiliary systems for moving or lifting heavy objects.
- Pay special attention to the danger of falling objects or uncontrolled movement of doors/gates during the installation or operation of this product.

WARNINGS FOR USERS

- Keep this manual in a safe place to be consulted whenever necessary.
- If the product has contact with fluids without being prepared, it must immediately disconnect from the power supply to avoid short circuits, and consult a specialized technician.
- Ensure that technician has provided you the product manual and informed you how to handle the product in an emergency.
- If the system requires any repair or modification, unlock the automatism, turn off the power and do not use it until all safety

conditions have been met.

- In the event of tripping of circuits breakers of fuse failure, locate the malfunction and solve it before resetting the circuit breaker or replacing the fuse. If the malfunction is not repairable by consult this manual, contact a technician.
- Keep the operation area of the motorized gate free while the gate in in motion, and do not create strength to the gate movement.
- Do not perform any operation on mechanical elements or hinges if the product is in motion.

RESPONSABILITY

- Supplier disclaims any liability if:
  - Product failure or deformation result from improper installation use or maintenance!
  - Safety norms are not followed in the installation, use and maintenance of the product.
  - Instructions in this manual are not followed.
  - Damaged is caused by unauthorized modifications
  - In these cases, the warranty is voided.

MOTORLINE ELECTROCELOS SA.
Travessa do Sobreiro, nº29
4755-474 Rio Côvo (Santa Eugénia)
Barcelos, Portugal

SYMBOLS LEGEND:

- Important safety notices

- Useful information

- Programming information

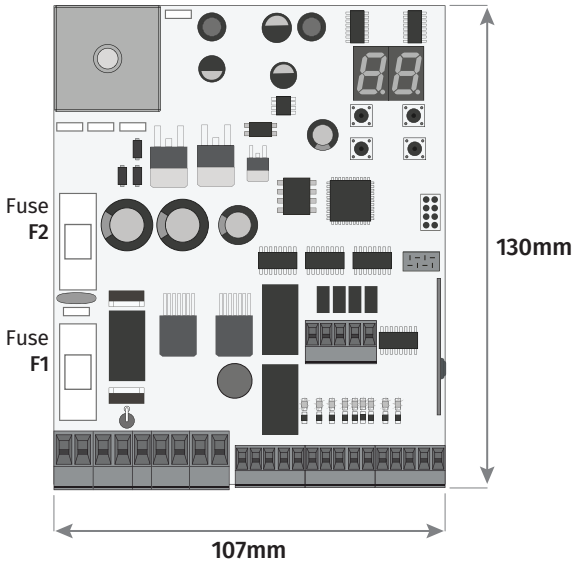
- Potentiometer information

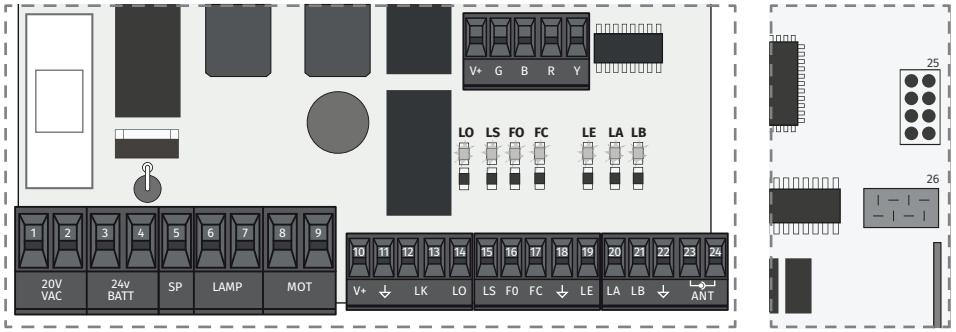
- Connectors information

- Buttons information

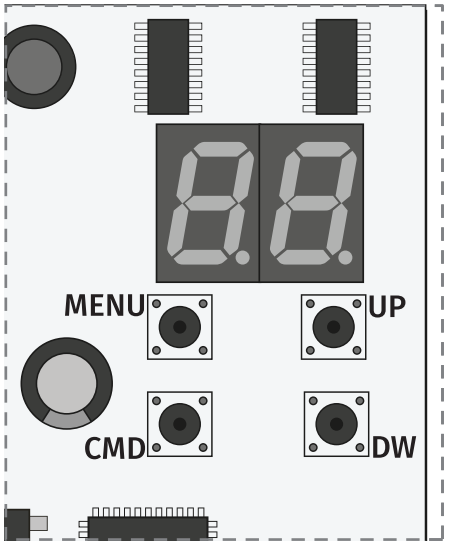
The **MC60** is a control board with built-in radio control system, developed for the automation of sliding, sectional gates, barriers or 24V electromechanical bollard.

• Power Supply	20 Vac
• Flashing light's output	24VDC 4W Max.
• Lock output	12Vdc 3W Max.
• RGB Flashing light's output	24Vdc 100mA Max.
• Motor's output	24Vdc 180W Max.
• Auxiliary accessories output	24V DC 8 W Max.
• Security device output and push button	24V DC
• Working temperature	-25°C to + 55°C
• Incorporated Radio Receiver	433,92 Mhz
• Compatible remote controls	12bits or Rolling Code
• Maximum Memory Capacity	100 (full opening) - 100 (pedestrian opening)
• Control Board Dimensions	130x107 mm
• Fuse F1	16AL 250V
• Fuse F2	1.6AL 250V

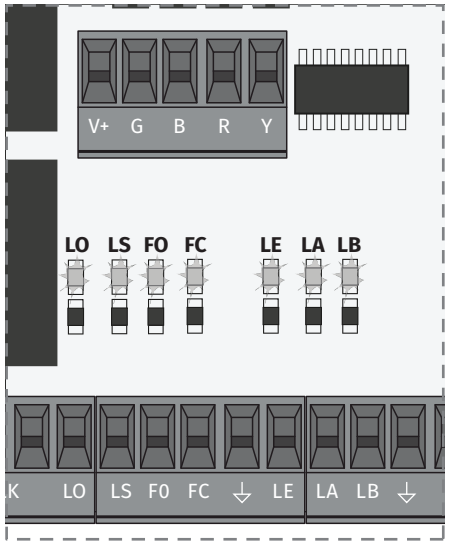




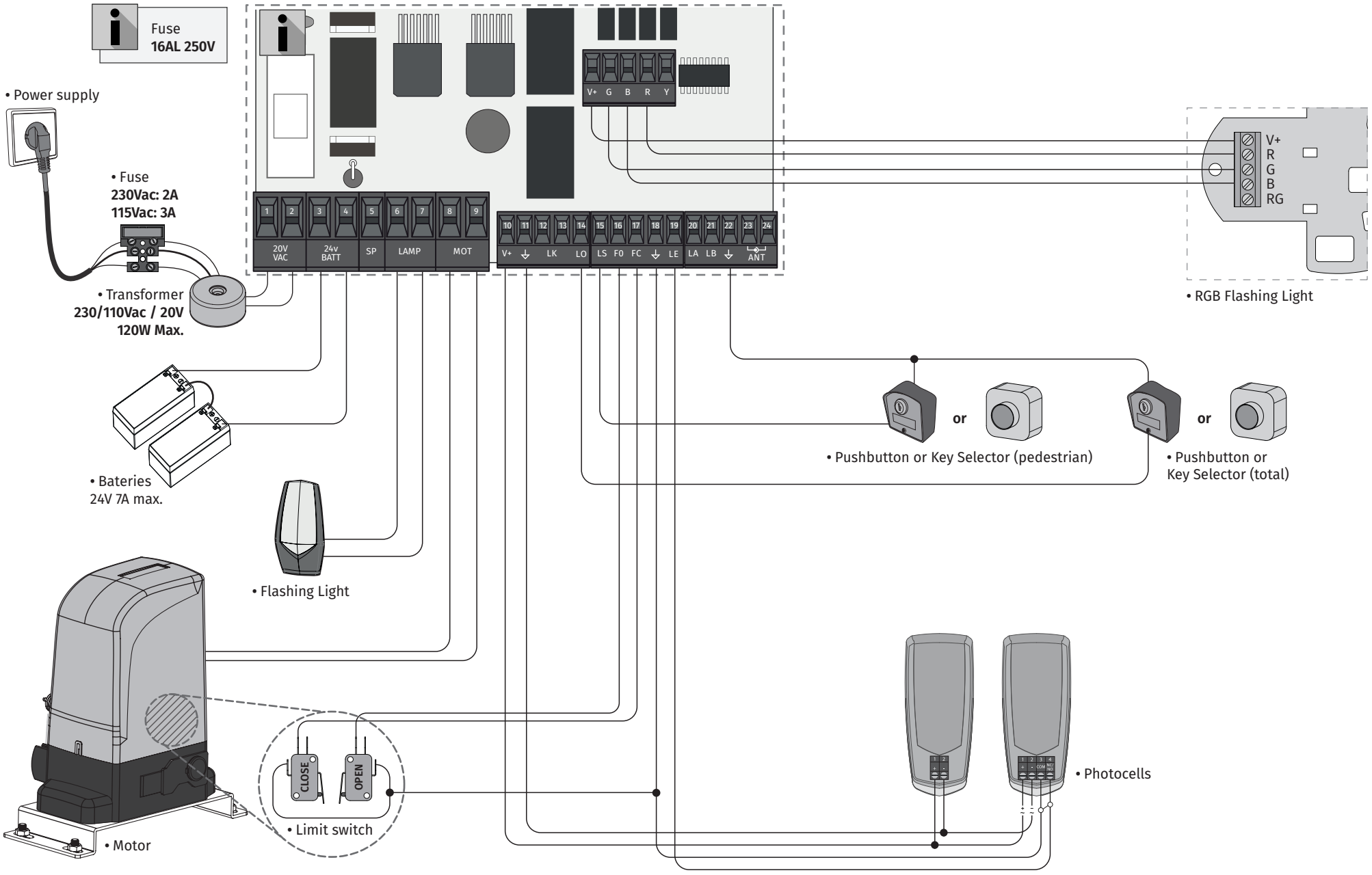
VAC	**01** • Power Supply Input - 20Vac **02** • Power Supply Input - 20Vac
BATT	**03** • 24Vdc Input for Emergency Battery 24V + max 7Ah **04** • COM Input (Solar Panel or Emergency Battery) **05** • 24Vdc Input for Solar Panel (28V max. 30W)
LAMP	**06** • 24Vdc Flashing light's Output (max 4W) **07** • 0V Flashing light's Output
MOT	**08** • 24Vdc Motor Output (max 180W) **09** • 24Vdc Motor Output (max 180W)
V+ ⏚	**10** • 24Vdc output for accessories (max 8W) **11** • 0V output for accessories power supply
LK	**12** • 12Vdc Electric Lock Output (max 3W) **13** • 0V Electric Lock Output
LO	**14** • Total Opening Input (NO)
LS	**15** • Pedestrian Opening Input (NO)
FO	**16** • Opening limit-switch input
FC	**17** • Closing limit-switch input
⏚	**18** • Common
LE	**19** • Photocells input (NC)
LA	**20** • Photocells input (NC)
LB	**21** • NC input
⏚	**22** • Common
ANT	**23** • Antenna hot pole input **24** • Antenna mass input
LINK	**25** • Type-C input for MCONNECT LINK connection
	26 • Special connector for encoder (unused)

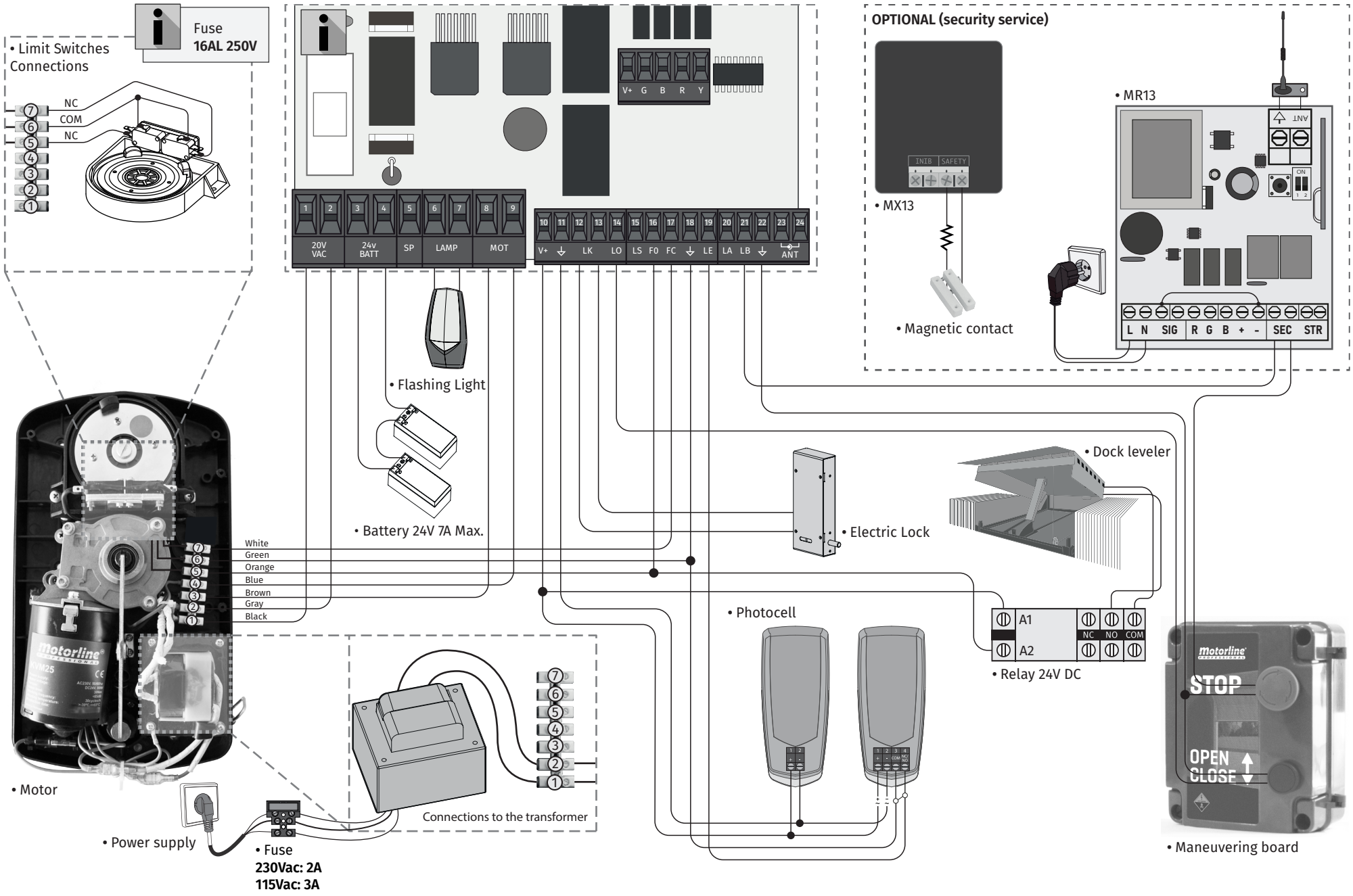


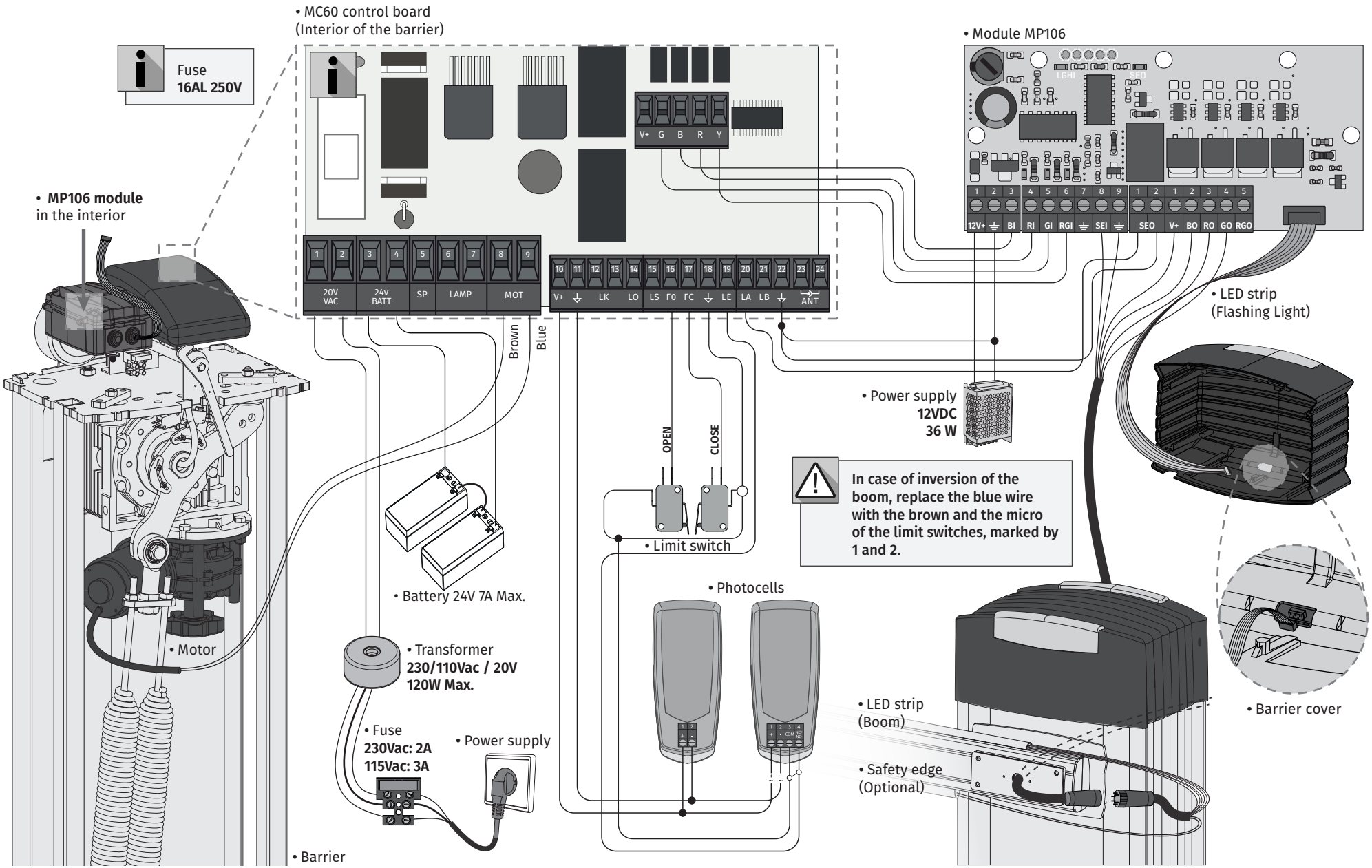
MENU • Access the Menu
CMD • Remote controls programmation
UP • Navigate through menus/values
DW • Navigate through menus/values

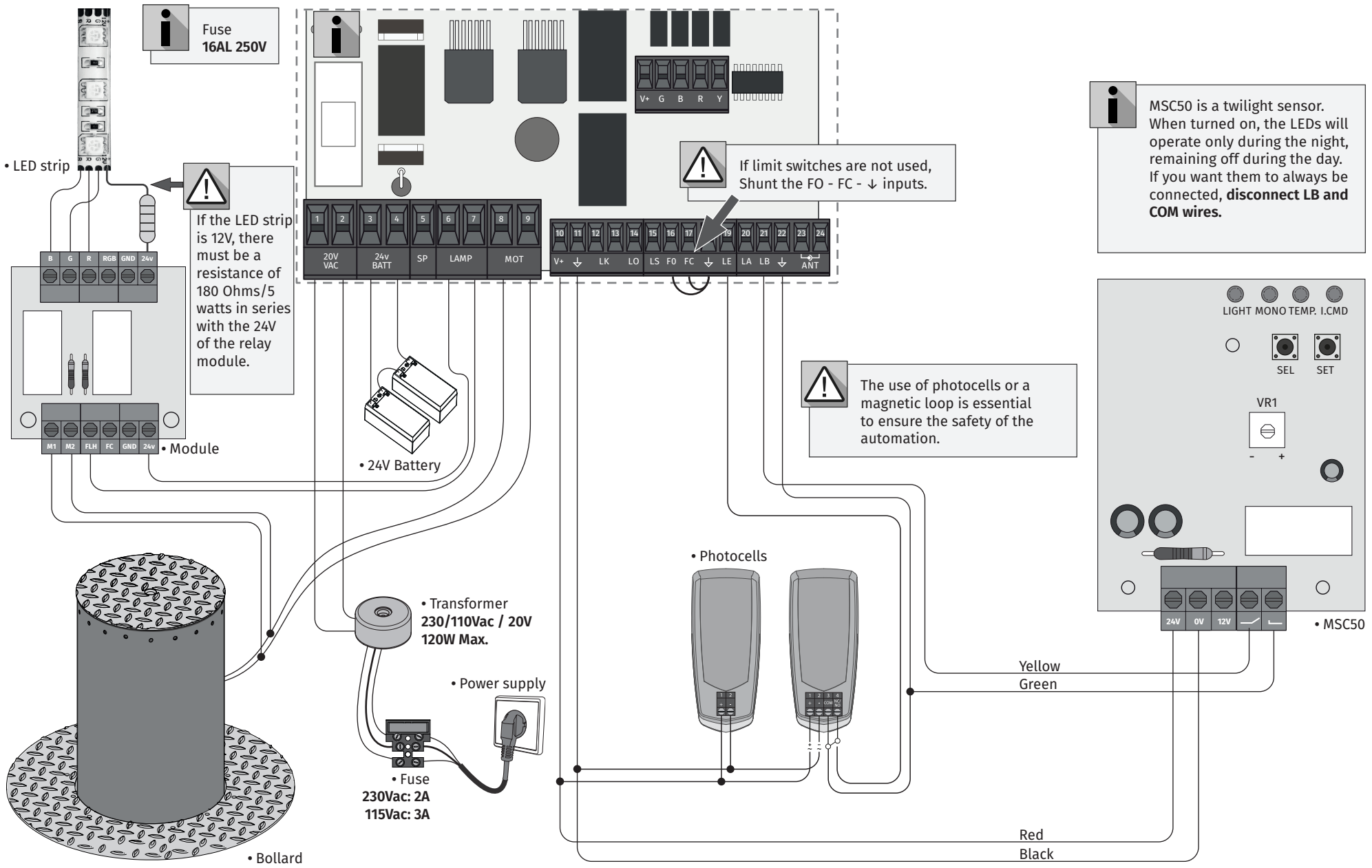


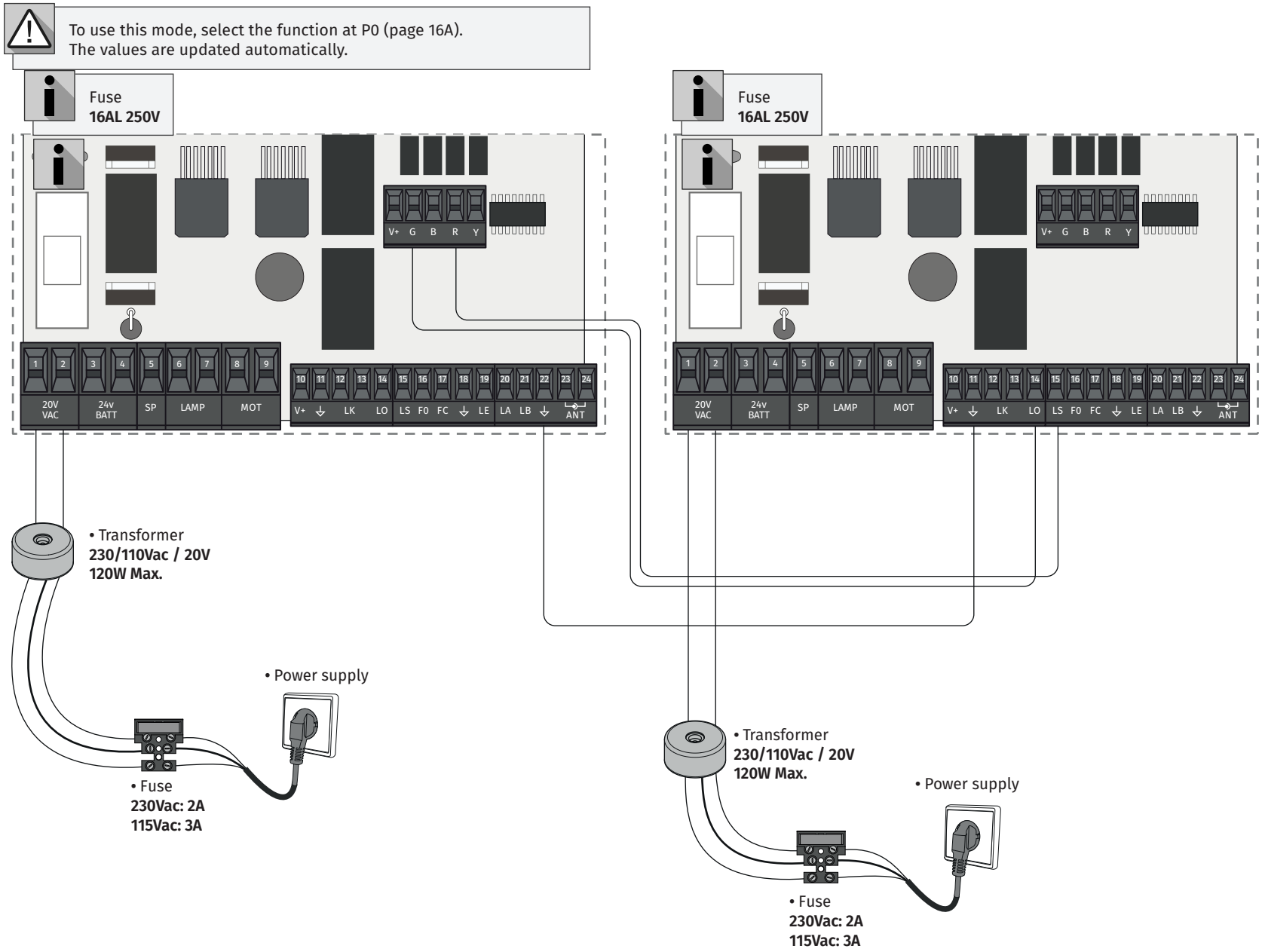
LO • LED ON when total opening input is active
LS • LED on when the pedestrian opening input is active
FO • LED OFF when the opening limit switch is active
FC • LED OFF when closing limit switch is active
LE • LED OFF when the signal from the photocells is interrupted
LA • LED OFF when the signal from the photocells is interrupted
LB • LED OFF when the button is active
BT • LED ON when the battery turned on backwards
VDD • LED ON when power is supplied to the microcontroller

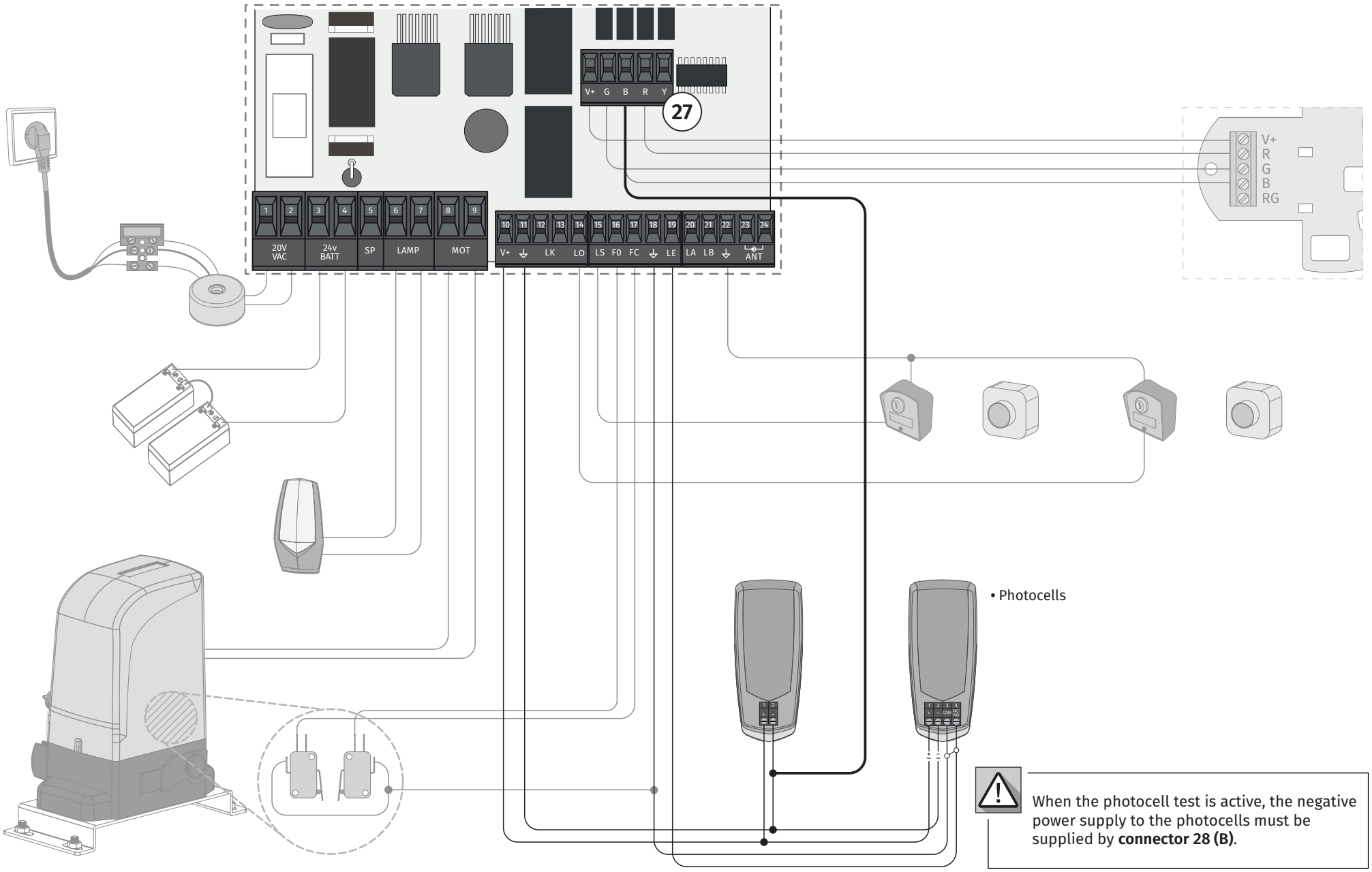

Fuse
16AL 250V
• Power supply
• Fuse
230Vac: 2A
115Vac: 3A
• Transformer
230/110Vac / 20V
120W Max.
• Bateries
24V 7A max.
• Flashing Light
• Motor
CLOSE
OPEN
• Limit switch
V+ G B R Y
1 2 3 4 5 6 7 8 9
20V VAC
24v BATT
SP
LAMP
MOT
10 11 12 13 14 15 16 17 18 19 20 21 22 23 24
V+ LK LO LS F0 FC LE LA LB ANT
V+
R
G
B
RG
• RGB Flashing Light
or
• Pushbutton or Key Selector (pedestrian)
or
• Pushbutton or
Key Selector (total)
• Photocells


Fuse
16AL 250V
• Limit Switches Connections
NC
COM
NC
V+ G B R Y
1 2 3 4 5 6 7 8 9
20V VAC
24v BATT
SP
LAMP
MOT
10 11 12 13 14 15 16 17 18 19 20 21 22 23 24
V+ LK LO LS FO FC LE LA LB ANT
OPTIONAL (security service)
INIB SAFETY
• MX13
• Magnetic contact
• MR13
ANT
ON
L N SIG R G B + - SEC STR
• Flashing Light
• Battery 24V 7A Max.
• Electric Lock
• Dock leveler
White
Green
Orange
Blue
Brown
Gray
Black
• Photocell
A1
A2
NC NO COM
• Relay 24V DC
STOP
OPEN
CLOSE
• Maneuvering board
• Motor
Connections to the transformer
• Power supply
• Fuse
230Vac: 2A
115Vac: 3A

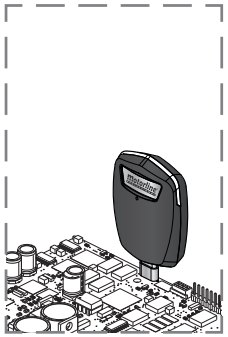

• MC60 control board
(Interior of the barrier)
Fuse
16AL 250V
• Module MP106
• MP106 module
in the interior
20V VAC
24v BATT
SP
LAMP
MOT
V+ G B R Y
V+ LK LO LS FO FC LE LA LB ANT
12V+ BI RI GI RGI SEI SEO V+ BO RO GO RGO
Brown
Blue
• LED strip
(Flashing Light)
• Power supply
12VDC
36 W
OPEN
CLOSE
• Limit switch
In case of inversion of the boom, replace the blue wire with the brown and the micro of the limit switches, marked by 1 and 2.
• Battery 24V 7A Max.
• Photocells
• Motor
• Transformer
230/110Vac / 20V
120W Max.
• Fuse
230Vac: 2A
115Vac: 3A
• Power supply
• LED strip
(Boom)
• Safety edge
(Optional)
• Barrier cover
• Barrier

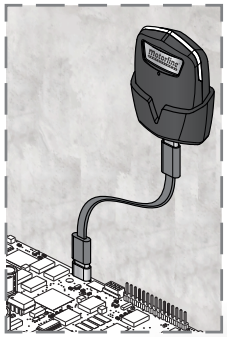

Fuse
16AL 250V
• LED strip
If the LED strip is 12V, there must be a resistance of 180 Ohms/5 watts in series with the 24V of the relay module.
B G R RGB GND 24v
M1 M2 FLH FC GND 24v
• Module
1 2 3 4 5 6 7 8 9
20V VAC
24V BATT
SP
LAMP
MOT
V+ G B R Y
10 11 12 13 14 15 16 17 18 19 20 21 22 23 24
V+ LK LO LS FO FC LE LA LB ANT
If limit switches are not used, Shunt the FO - FC - ↓ inputs.
• 24V Battery
The use of photocells or a magnetic loop is essential to ensure the safety of the automation.
MSC50 is a twilight sensor. When turned on, the LEDs will operate only during the night, remaining off during the day. If you want them to always be connected, **disconnect LB and COM wires.**
LIGHT MONO TEMP. I.CMD
SEL SET
VR1
- +
24V 0V 12V
• MSC50
• Photocells
• Transformer
230/110Vac / 20V
120W Max.
• Power supply
• Fuse
230Vac: 2A
115Vac: 3A
• Bollard
Yellow
Green
Red
Black

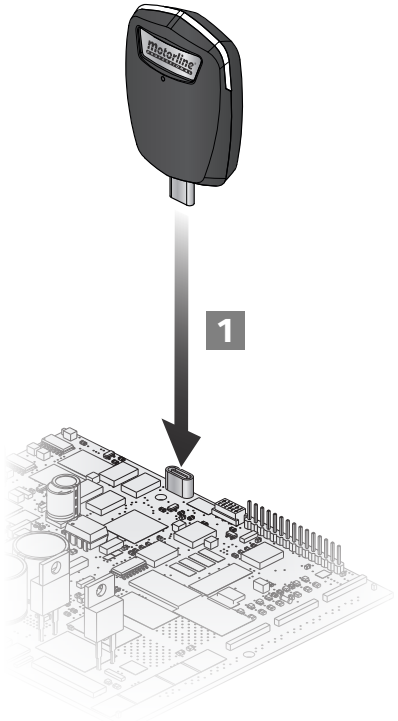

To use this mode, select the function at P0 (page 16A).
The values are updated automatically.
Fuse
16AL 250V
V+ G B R Y
1 2 3 4 5 6 7 8 9
20V VAC
24v BATT
SP
LAMP
MOT
10 11 12 13 14 15 16 17 18 19 20 21 22 23 24
V+ LK LO LS F0 FC LE LA LB ANT
• Transformer
230/110Vac / 20V
120W Max.
• Power supply
• Fuse
230Vac: 2A
115Vac: 3A
Fuse
16AL 250V
V+ G B R Y
1 2 3 4 5 6 7 8 9
20V VAC
24v BATT
SP
LAMP
MOT
10 11 12 13 14 15 16 17 18 19 20 21 22 23 24
V+ LK LO LS F0 FC LE LA LB ANT
• Transformer
230/110Vac / 20V
120W Max.
• Power supply
• Fuse
230Vac: 2A
115Vac: 3A

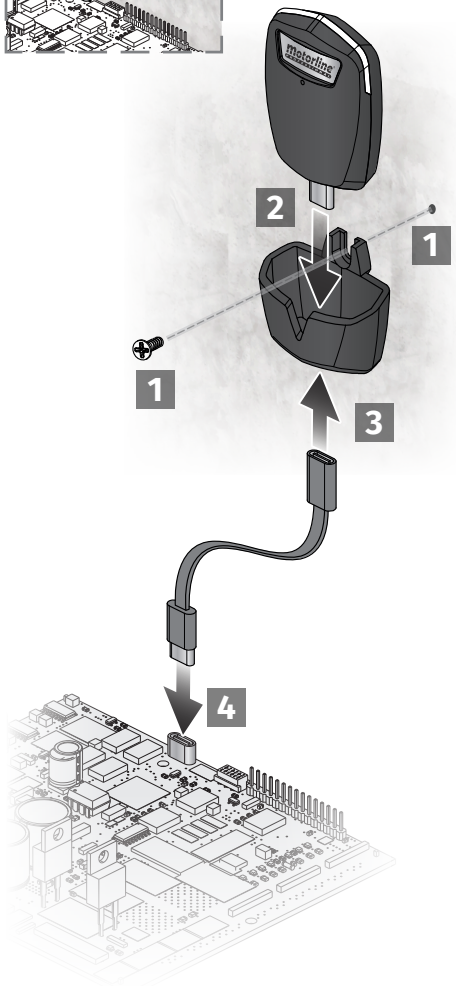


When the photocell test is active, the negative power supply to the photocells must be supplied by **connector 28 (B)**.









The installation process assumes that the gate already has mechanical or electrical limit switches installed. For more information read the motor's manual.

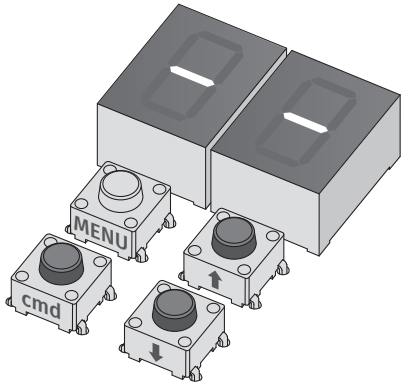
01 • Connect all accessories according to the connections diagram.
02 • Connect the control board to a 20V power supply
03 • Check if the gate movement is the same as shown on the display:

CL	OP	If the display does not match the movement of the gate, switch off the power supply control board and change the wires of Motor (8 and 9) and check the direction of the limit switches.
CLOSE	OPEN	

04 • Make a manual course programming - menu **P0** (**page 16A**).
05 • If necessary, adjust the slowdown time of the gate at opening and closing - menu **P1** (**page 16B**).
06 • Adjust motor force and sensitivity - menu **P2** (**page 16B**).
07 • Make a manual programming of the course again - menu **P0** (**page 16A**).
08 • Enable or disable the use of Photocells in menu **P5 and P6** (**page 17B and 18A**).
09 • Program a remote control (**page 14A**).

The control board is now fully configured!
Check the pages of the menu programming if you want to configure other features of the Control board.

SU	SP
Programming a remote control for full opening	Programming a remote control for pedestrian opening



REMOTE CONTROL PROGRAMMING

01 • Press the **cmd** button for 1 sec.
02 • Select the function where you want to program the remote controls (SU and SP) using ↓↑.
03 • Press **cmd** once to confirm the function (SE or SP).
04 • The first free position appears.
05 • Press the remote control button you want to program.
The display will blink and move to the next free location.

DELETE REMOTE CONTROLS

01 • Press the **cmd** button for 1 sec.
02 • Select the function (SU or SP) using ↓↑.
03 • Press **cmd** once to confirm the function (SU or SP).
04 • Use ↓↑ to select the remote control location you want to delete.
05 • Press cmd for 3sec. and the position is empty.
The display will flash and the position will be available.

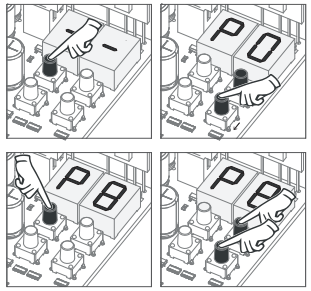
DELETE ALL THE REMOTE CONTROLS

01 • Press the **cmd** button for 5 sec.
02 • The display will show **dL**, confirming that all remote controls have been deleted.

- Whenever you store or delete a remote control, the display will flash and show the next position. You can add or delete remote controls without go back to point 01.
- If you do not press any button for 10 seconds the control board will return to standby.

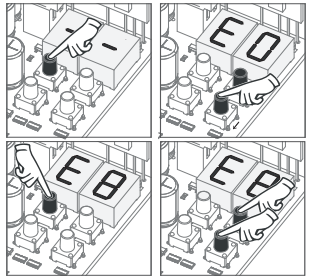
We can only go into programming with the gate electrically stopped.

The functions of the control board are divided into 2 areas:



"P" MENU

1 • To access the P menu press the MENU button for 1 sec.
2 • Use ↓↑ to navigate through the menus.
3 • Press MENU when you want to confirm access to a menu.
4 • Press ↓↑ simultaneously to exit programming.



"E" MENU

1 • To access the E menu press the MENU button for 5 sec.
2 • Use ↓↑ to navigate through the menus.
3 • Press MENU when you want to confirm access to a menu.
4 • Press ↓↑ simultaneously to exit programming.

MENU	SUB-MENU	SC	SE	BR	PL
P1	Fb	0	0	25	30
P1	rc	0	0	25	30
P2	F0	5	5	9	5
P2	Fc	5	5	9	5
P2	FS	5	5	7	5
P7	-	1	1	2	2
E0	Lb	0	1	0	2
E5	EL	0	1	0	0
E6	So	5	5	2	5
E6	Sc	5	5	1	5

MENÚ	FUNCIÓN	MIN.	MÁX.	ESTADOS	VALOR FÁBRICA	PÁGINA
P0	Course Programming	-	-	AU Automatic Programming nA Manual Programming	sc	16A
	System type			SY: Sc Sliding gates; SE Sectional gates; bA Electromechanical barriers; PL Bollard		
	Master/Slave			nS: 00 Master; 01 Slave	0	
P1	Slowdown time adjustment	0s	9.9s	dA Opening slowdown dF Closing slowdown	See table p.13A	16
				ra Time ramp at the opening rc Time ramp at the closing		
P2	Force and sensitivity adjustment	0	9	Fo Force Adjustment in Opening Fc Force Adjustment in Closing FS Sensitivity adjustment	See table p.13A	16B
P3	Pedestrian Course time	0s	99s	Time setting in pedestrian mode	10s	17A
P4	Pause time	0s	99s	AF Total pause time adjustment AP Pedestrian pause time adjustment	0s	17A
P5	Photocells 1 programming	-	-	LE: 00 Disables photocells; 01 Active photocells	00	17B
				HC: 00 Photocells in opening; 01 Photocells in closing	01	
				HL: 00 Invert; 01 STOP; 02 Invert 2 sec. and Stop	00	
				Sc: 00 Deactivates photocell test; 01 Activates photocell test	00	
P6	Photocells 2 programming	-	-	LA: 00 Disables photocells; 01 Active photocells	00	18A
				HC: 00 Photocells in opening; 01 Photocells in closing	00	
				HL: 00 Invert; 01 STOP; 02 Invert 2 sec. and Stop	01	
				HA: 00 Disables safety edge input; 01 Activates safety edge input	00	
				Sc: 00 Deactivates photocell test; 01 Activates photocell test	00	
P7	Operating logic	-	-	00 Automatic mode 01 Step by step mode 02 Condominium mode	01	18A
P8	Flashing light	-	-	00 Flashing (opening and closing) 01 Step by step mode 02 Courtesy light	00	19B
P9	Remote programming	-	-	00 Distance PGM OFF 01 Distance PGM ON	00	19B

MENÚ	FUNCIÓN	MIN.	MÁX.	ESTADOS	VALOR FÁBRICA	PÁGINA
E0	Human presence	-	-	HP: 00 Disables Human presence; 01 Active at closing; 02 Active during opening and closing	00	19A
				PL: 00 Disables push buttons mode; 01 Activates push buttons mode	00	
				Lb: 00 Disables emergency device input; 01 Activates input for Emergency device; 02 Active input for twilight sensor	00	
E1	Soft start	-	-	00 Deactivates Soft start 01 Activates Soft start	01	19B
E2	Courtesy light time / Pre-Flashing lamp	0	99	Courtesy light time adjustment	00	19B
				Adjustment of Pre-Flashing lamp time	00	
E3	Follow me	-	-	FL: 00 Desactivates follow me; 01 Activates follow me (fully open); 02 Activates follow me (in open or fully open position)	00	20A
		1s	9s	tA Set closing time (sec)		
E4	Course time adjustment	1m	4m	oA Opening course time (minutes)	00	20A
		0s	59s	oS Opening course time (seconds)	10s	
		1m	4m	cA Closing course time (minutes)	00	
		0s	59s	cS Closing course time (seconds)	10s	
E5	Brake/Lock/Strokes	-	-	Eb: 00 Disables electronic brake; 01 Active electronic brake	00	20B
				EL: 00 Activates lock on opening; 01 Activates lock with polarity; 02 Pre-activation of the lock on the opening - 100 msec.; 03 Deactivates electromagnet during opening and while it is open with pre-de-activation of 1 sec. before starting to open. Activates the electromagnet during closing and while it is closed.	See table p.13A	
E6	Slowdown Speed	0	9	So Adjusting the slowing down at the opening Sc Adjusting the slowing down at the closing	See table p.13A	20B
E7	Manuevers counter	-	-	Shows the number of maneuvers	-	21A
E8	Reset - Restore factory settings	-	-	00 Deactivated 01 Reset activated	00	21B
E9	RGB Output	-	-	00 Continued output 01 Intermittent output	00	21B

AU	**Automatic course programming** This menu allows you to automatic motor programming and slowdown. ⚠ To cancel the programming press the UP and DOWN buttons simultaneously. You can use the remote control instead of the MENU button.	**Automatic programming:** **01** • Press MENU for 1 sec. until it appears P0. **02** • Press MENU once until it appears AU. **03** • Press MENU to start automatic programming. The following maneuvers will be carried out: **a** • Closes in slowdown (if it's open). **b** • Opens in slowdown. **c** • Closes in slowdown. **d** • Opens at normal speed. **e** • Closes at normal speed.		
MA	**Manual course programming** This menu allows manually program the motor and slow down.	**Manual programming:** **01** • Press MENU for 1 sec. until it appears P0. **02** • Press MENU once until it appears AU. **03** • Press UP until it appears MA. **04** • Press MENU to start programming the opening time. **05** • Press MENU to start programming the slowdown time at the opening. **06** • Press MENU to start programming the closing time. **07** • Press MENU to start programming the slowdown time at closing. **08** • Press MENU to finish programming.		
SY	**System type** This menu allows you to program the type of system with which the control board will work.	Sc	Sliding gates: Emergency device deactivated Deactivate Push button function Opening ramp time at 0 Closing ramp time at 0	**Programming system type:** **01** • Press MENU for 1 sec. until it appears P0. **02** • Press MENU once until it appears AU. **03** • Press UP until it appears SY. **04** • Press MENU to select one of the systems.
		SE	Sectional doors: Emergency device activated Disables func. pushbutton Ramp time at opening to 0 Ramp time at closing to 0 Activates lock with polarity	
		bA	Electromechanical barriers: Emergency device disabled Disables func. pushbutton Ramp time at opening to 25 Ramp time at closing to 25 Activates lock on opening	
		PL	Bollard: Deactivate Push button function Opening ramp time at 30 Closing ramp time at 30	
nS	**Master/Slave** Communication model for hardware devices where one device has one-way control over another device.	00	**Master** Controls the main functions of the Slave	**Programming Master/ Slave:** **01** • Press MENU for 1 sec. until it appears P0. **02** • Press MENU until it appears nS. **03** • Select 00 or 01. **04** • Press MENU to confirm a function.
		01	**Slave** It is controlled by the Master	

This menu allows to set the slowdown time at opening and closing.

dA	dF
Opening slowdown Allows to set the time that the gate will act with slowdown in the opening. (Default value **03**)	**Closing slowdown** Allows to set the time that the gate will act with slowdown in the closing. (Default value **03**)
ro	rc
Time ramp at the opening Allows to set the slowdown ramp time at the opening. (Default value **SC=00; SE=00; BR=25; PL=30**)	**Time ramp at the closing** Allows to set the slowdown ramp time at the closing. (Default value **SC=00; SE=00; BR=25; PL=30**)

min. 0s — 9.9s max.

01 • Press MENU for 2 sec. until appears P0.
02 • Use UP to change to P1.
03 • Press MENU until appears dA. Use UP or DW to navigate the parameters.
04 • Press MENU to edit the chosen parameter value.
05 • The factory set time appears. Use UP and DW to change the value.
06 • Press MENU to save the new value.

⚠ A very low value in this parameter F0 or Fc, can cause the motor not to have enough torque to move the gate, or FS too high.

F0	Fc	FS
Opening force adjustment Allows to set the force that is injected into the opening when the motor moves at normal speed.	**Closing force adjustment** Allows to set the force that is injected into the closing when the motor moves at normal speed.	**Sensitivity adjustment** Allows to adjust the sensitivity of the motor when detecting obstacles. The higher the sensitivity, the less effort it will take to detect any obstacle and reverse direction.
min. 0 — 9 max. (Default value: **SC=05; SE=05; BR=09; PL=05**)	min. 0 — 9 max. (Default value: **SC=05; SE=05; BR=09; PL=05**)	min. 0 — 9 max. (Default value: **SC=00; SE=00; BR=07; PL=05**)

05. PROGRAMMING "P" — P2 FORCE AND SENSITIVITY ADJUSTMENT

01 • Press MENU for 2 sec. until appears P0.
02 • Use UP until appears P2.
03 • Press MENU will appear F0.
04 • Press MENU to edit the value.
05 • The factory set time appears. Use UP and DW to change the value.
06 • Press MENU to save the new value.

05. PROGRAMMING "P" — P3 PEDESTRIAN COURSE TIME

The pedestrian mode allows the gate to be opened for the passage of people, without it needing to open in its entirety.
In this function you can schedule the time you want the gate to open.

⚠ **For pedestrian mode to work, it is necessary that the minimum work is 1 second, and 0 disables the pedestrian.**

(Default value **10 seconds**)

01 • Press MENU for 2 sec. until appears P0.
02 • Use UP until appears P3.
03 • Press MENU. The factory set time appears.
04 • Use UP and DW to change the value.
05 • Press MENU to save the new value.

05. PROGRAMMING "P" — P4 PAUSE TIME

AF	AP
Pause time adjustment for automatic closing Allows you to set the waiting time for the gate from when it finishes fully opening until it starts to close.	**Pause time adjustment for automatic closing in pedestrian closing** Allows you to set the waiting time since finish the pedestrian opening until it starts to close.
(Default value **0**)	(Default value **0**)

⚠ When the values are at zero, there is no automatic closing.

05. PROGRAMMING "P" — P4 PAUSE TIME

01 • Press MENU for 2 sec. until appears P0.
02 • Use UP to change to P4.
03 • Press MENU until appears AF. Use UP or DW to navigate the parameters.
04 • Press MENU to edit the chosen parameter value.
05 • The factory set time appears. Use UP and DW to change the value.
06 • Press MENU to save the new value.

05. PROGRAMMING "P" — P5 PHOTOCELLS 1 PROGRAMMING

Allows to program the security behavior LE (photocell 1).

LE	**00 (disable photocells)** **01 (activate photocells)** Enable or disable security entry.	Default value (**00**)
HC	**00 (photocells in opening)** **01 (photocells in closing)** This menu can only be changed when the LE menu is active. Allows you to define whether this security will act on the opening or closing of the gate.	Default value (**01**)
HL	**00 (the gate is reversed)** **01 (gate stops and resumes 5 sec after security is disabled)** **02 (gate reverses for 2 sec. and stop)** It allows to define the behavior that the gate will have when this security is activated.	Default value (**00**)
Sc	**00 (Deactivates photocell test)** **01 (Activates photocell test)** Allows you to activate or deactivate the photocell test.	Default value (**00**)

01 • Press MENU for 2 sec. until appears P0.
02 • Use UP until appears P5.
03 • Press MENU will appear LE. Use UP or DW to navigate the parameters.
04 • Press MENU to edit the chosen parameter value.
05 • The factory set time appears. Use UP and DW to change the value.
06 • Press MENU to save the new value.

05. PROGRAMMING "P" — P6 PHOTOCELLS 2 PROGRAMMING

Allows to program the security behavior LA (photocell 2).

LA	**00 (disable photocells)** **01 (activate photocells)** Enable or disable security entry.	Default value (**00**)
HC	**00 (photocells in opening)** **01 (photocells in closing)** This menu can only be changed when the LA menu is active. Allows you to define whether this security will act on the opening or closing of the gate.	Default value (**01**)
HL	**00 (the gate is reversed)** **01 (gate stops and resumes 5 sec after security is disabled)** **02 (gate reverses for 2 sec. and stop)** Allows to set the behavior that the gate will have when this security is activated.	Default value (**00**)
HA	**00 (disables safety edge)** **01 (active safety edge)**	Default value(**00**)
Sc	**00 (Deactivates photocell test)** **01 (Activates photocell test)** Allows you to activate or deactivate the photocell test.	Default value (**00**)

01 • Press MENU for 2 sec. until appears P0.
02 • Use UP to change to P6.
03 • Press MENU until appears LA. Use UP or DW to navigate the parameters.
04 • Press MENU to edit the chosen parameter value.
05 • The factory set time appears. Use UP and DW to change the value.
06 • Press MENU to save the new value.

05. PROGRAMMING "P" — P7 OPERATING LOGIC

This menu allows to set the operating logic of the automation

00	01	02
Automatic Mode **Whenever there is an order the movement is reversed.**	**Step by step mode** **1st impulse - OPEN** **2nd impulse - STOP** **3rd impulse - CLOSE** **4th impulse - STOP** If it is fully open and timed, it closes.	**Condominium Mode** Does not respond to orders during opening and pause time.

(Default value: **SC=01; SE=01; BR=02; PL=02**)

05. PROGRAMMING "P" — P7 OPERATING LOGIC

01 • Press MENU for 2 sec. until appears P0.
02 • Use UP until appears P7.
03 • Press MENU will appear 00.
04 • Press MENU to edit the value.
05 • Use UP and DW to change the value.
06 • Press MENU to save the new value.

05. PROGRAMMING "P" — P8 FLASHING LIGHT

This menu allows to set the operation mode of the flashing light (LAMP).

00	01	02
Flashing (opening and closing) During the opening/closing movement of the gate, the flashing light will operate intermittently. Opening - flashing 2s Closing - flashing 1s	**Step by step mode** In the opening and closing movement, the flashing light is permanently ON. When stopped, it remains off.	**Courtesy light** In the opening and closing movement the flashing light is permanently ON. When in pause time remains ON. When stopped or closed, remains on for the time set in E2.

Default value (**00**)

01 • Press MENU for 2 sec. until appears P0.
02 • Use UP until appears P8.
03 • Press MENU will appear 00.
04 • Press MENU to edit the value.
05 • Use UP and DW to change the value.
06 • Press MENU to save the new value.

05. PROGRAMMING "P" — P9 REMOTE PROGRAMMING

00	01
Distance PGM OFF	**Distance PGM ON**

This menu allows to enable or disable the programming of new remote control without directly accessing the control board, using a previously stored remote control (memorize remote controls page 11B).

Default value (**00**)

05. PROGRAMMING "P" — P9 REMOTE PROGRAMMING

01 • Press MENU for 2 sec. until appears P0.
02 • Use UP until appears P9.
03 • Press MENU will appear 00.
04 • Press MENU to edit the value.
05 • Use UP and DW to change the value.
06 • Press MENU to save the new value.

Remote Programming Operation (PGM ON):

• Press the buttons indicated in the image simultaneously for 10 seconds and the flashing light will flash (the 1st free position appears in the display). Each time you store 1 remote control, the control board will exit remote programming. If you want to memorize more remote control, you will always have to repeat the process of pressing the remote controls buttons simultaneously for 10 seconds for each new remote control.

06. PROGRAMMING "E" — E0 HUMAN PRESENCE/PUSHBUTTON

HP

00 (disables human presence)
Whenever a order is sent to the LO input and the motor performs a complete maneuver.

Human presence
01 (active at closing)
The motor only works if you keep the LS button pressed.

Human presence
02 (active during opening and closing)
The motor only works if you keep the LO or LS button pressed depending on the desired action.

⚠

When human presence active, the RF remote controls do not work.

(Default value **00**)

PL

00 (disables pushbutton mode)

01 (active pushbutton mode)

	LS	LO
01 ACTIVE	Full closing	Full opening
00 OFF	Pedestrian opening	Full opening

Lb

Allows you to define the way Operation of the LB input

00 (disables input to emergency stop device)

01 (input for emergency stop)

02 (input for twilight sensor - outputs for LEDs that work at night and remain off during the day).
(NOTE: This option is only available in the PL version)

(Default value
SC=00; SE=01; BR=00; PL=02)

01 • Press MENU for 5 sec. until it appears E0.
02 • Press MENU until appears HP. Use UP or DW to navigate the parameters.
03 • Press MENU to edit the chosen parameter value.
04 • The factory set time appears. Use UP and DW to change the value.
05 • Press MENU to save the new value.

06. PROGRAMMING "E" — E1 SOFT START

00 function disabled
01 function activated

Enables or disables the soft start. With the soft start function activated, at each start of movement the control board will control the motor start, increasing the speed gradually in the first second of operation.

(Default value **01**)

01 • Press MENU for 5 sec. until it appears E0.
02 • Use UP until appears E1.
03 • Press MENU will appear 00.
04 • Press MENU to edit the value.
05 • Use UP and DW to change the value.
06 • Press MENU to save the new value.

06. PROGRAMMING "E" — E2 COURTESY LIGHT TIME / PRE-FLASHING LAMP

Lt

Allows to adjust the courtesy light time. The courtesy light is activated the set time when the gate is in the closed, opened and stopped position.

PP

This menu allows you to define the time (from 1 to 99 seconds) that the flashing lamp remains active before the start of each maneuver.

The E2 menu will only be available if the courtesy light function is activated in the P8 menu option 2 (see page 19B).

Default value (**00**)

01 • Press MENU for 5 sec. until it appears E0.
02 • Use UP until appears E2.
03 • Press MENU will appear 00.
04 • Press MENU to edit the value.
05 • Use UP and DW to change the value.
06 • Press MENU to save the new value.

06. PROGRAMMING "E" — E3 FOLLOW ME

FL	tn
00 function disabled **01 function activated after opening** The control board activates the closing only after completing the opening, based on the time defined in the tn function **02 function activated during opening** The control board activates the closing after completing the opening, when, during opening, the user/object passes through the photocells, based on the time defined in the tn function This menu allows activating the Follow me option. With this function activated, whenever the safety device detects the passage of a user/object, the control board activates the closing maneuver based on the time selected in this parameter.	**01 - 09 closing time function** Allows you to define the waiting time between detection and the start of the closing maneuver after the safety device detects the passage of an object/user.
(Default value **00**)	

01 • Press MENU for 5 sec. until E0 appears.
02 • Press MENU until FL appears. Use UP or DW to navigate parameters.
03 • Press MENU to edit the value of the chosen parameter.
04 • Choose the desired value. Use UP and DW to change the value.
05 • Press MENU to save the new value.

06. PROGRAMMING "E" — E4 COURSE TIME ADJUSTMENT

Allows to adjust the working time for the opening and closing courses at normal speed

n1	s1	n2	s2
Opening course time at normal speed (minutes)	**Opening course time at normal speed (seconds)**	**Closing course time at normal speed (minutes)**	**Closing course time at normal speed (seconds)**
(Default value **0**)	(Default value **10**)	(Default value **0**)	(Default value **10**)

01 • Press MENU for 5 sec. until it appears E0.
01 • Use UP until appears E4.
02 • Press MENU will appear n1. Use UP or DW to navigate the parameters.
03 • Press MENU to edit the chosen parameter value.
04 • The factory set time appears. Use UP and DW to change the value.
05 • Press MENU to save the new value.

06. PROGRAMMING "E" — E5 BRAKE/LOCK/PUSH

Allows to activate the electronic brake and change the behaviour of the LK output (lock)

Eb	**00 (disables electronic brake) | 01 (activates electronic brake)** Allows you to activate the electronic brake.	Default value (**00**)
EL	**00 (activates lock at opening 100ms)** **01 (activates lock with polarity)** **02 (Pre-activation of the lock on the opening - 100 msec.)** **03 (Deactivates electromagnet during opening and while it is open with pre-deactivation of 1 sec. before starting to open. Activates the electromagnet during closing and while it is closed.)**	Default value (**00**)

01 • Press MENU for 5 sec. until it appears E0.
02 • Use UP until appears E5.
03 • Press MENU will appear Eb. Use UP or DW to navigate the parameters.
04 • Press MENU to edit the chosen parameter value.
05 • The factory set time appears. Use UP and DW to change the value.
06 • Press MENU to save the new value.

06. PROGRAMMING "E" — E6 SLOWDOWN SPEED

This menu allows you to adjust the slowdown speed.
The higher the level, the faster the slowdown.

So	Sc
Setting of the slowdown speed at the opening Allows you to adjust the slowdown speed in the motor opening.	**Setting of the slowdown speed at the closing** Allows you to adjust the slowdown speed in the motor closing.
min. 0 … 9 max. (Default value: **SC=05; SE=05; BR=02; PL=05**)	min. 0 … 9 max. (Default value: **SC=05; SE=05; BR=01; PL=05**)

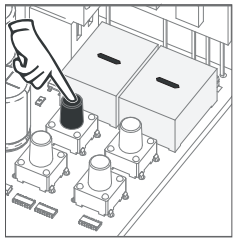
01 • Press MENU for 5 sec. until it appears E0.
02 • Use UP until appears E6.
03 • Press MENU will appear So.
04 • Press MENU to edit the value.
05 • Use UP and DW to change the value.
06 • Press MENU to save the new value.

06. PROGRAMMING "E" — E7 MANUEVERS COUNTER

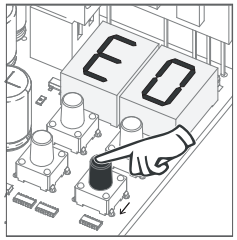
This menu allows checking how many complete maneuvers were performed by the control board (complete maneuver means opening and closing).

⚠ **Resetting the control board does not clear the maneuver count.**

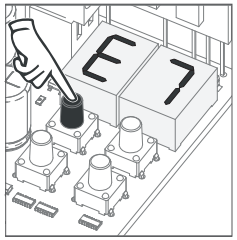
Example: 130371 maneuvers
13- Hundred thousand / 03- Thousands / 71- Dozens



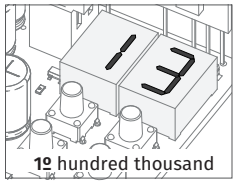
01 • Press MENU for 10 seconds.



02 • E0 appears. Press UP until appears E7.

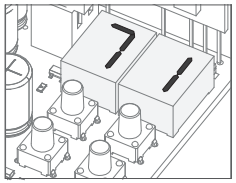


03 • Press MENU.

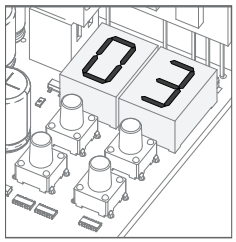


display flashes →

display flashes →



04 • The maneuvers count is displayed in the following order (example: 130 371)



05 • E8 appears.

06. PROGRAMMING "E" — E8 RESET - RESET FACTORY VALUES

⚠ Resetting the control board does not erase the maneuver count.

00	01
Disabled	**Reset enabled**

(Default value **00**)

01 • Press MENU for 5 sec. until it appears E0.
02 • Use UP until appears E8.
03 • Press MENU will appear 00.
04 • Press MENU to edit the value.
05 • Use UP and DW to change the value.
06 • Press MENU to save the new value.

06. PROGRAMMING "E" — E9 RGB OUTPUT

00	01
Continuous light	**Flashing light**

(Default value **00**)

01 • Press MENU for 5 sec. until it appears E0.
02 • Use UP until appears E9.
03 • Press MENU will appear 00.
04 • Press MENU to edit the value.
05 • Use UP and DW to change the value.
06 • Press MENU to save the new value.

MENU	DESCRIPTION	MENU	DESCRIPTION
	In stop position, fully open		All remote controls erased
	In stop position, intermediate position		Remote control triggered from the indicated position
	In stop position, fully closed		Obstructed photocell
	Full opening button pressed		Obstructed photocell
	Pedestrian opening button pressed		In pause time
	Control board performs the opening course		In pedestrian pause time
	Control board performs the closing course		Motor overcurrent detection
	End of opening course time		Emergency device activated
	End of closing course time		Safety edge pressed
	Full memory		Control in Pre-Flashing lamp

Anomaly	Procedure	Behavior	Procedure II	Discovering the origin of the problem			
• Motor doesn't work.	• Make sure you have power supply connected to the automatism and if it is working.	• Still not working.	• Consult a MOTORLINE technician.	**1** • Open control board and check if it has power supply. **2** • Check input fuses of the control board.	**3** • Disconnect motor from control board and test it by connecting directly to 12/24V power supply in order to find out if it has the problems.	**4** • If the motor works, the problem is on the control board. Pull it out and send it to our MOTORLINE technical services for diagnosis.	**5** • If the motor doesn't work, remove from installation site and send it to our MOTORLINE technical services for diagnosis.
• Motor doesn't move but makes noise.	• Unlock the motor and move the gate/ barrier/automatic bollard by hand to check for mechanical problems.	• Encountered problems?	• Consult a qualified technician in gate/ barrier/automatic bollard.	Check all motion axis and associated motion systems related with the gate/barrier/ automatic bollard (wheels,	racks, etc) to find out what is the problem.		
		• The gate/barrier/ automatic bollard moves easily?	• Consult a MOTORLINE technician.	**1** • If the motor works, the problem is with control board. Pull it out and send it to our MOTORLINE technical services for	diagnosis. **2** • If the motor doesn't work, remove it from installation	site and send it to our MOTORLINE technical services for diagnosis.	
• Motor opens but doesn't close.	• Unlock the motor and move the gate/ barrier/automatic bollard by hand to closed position. Block the motor again. Turn off power supply for 5 seconds, and reconnect. Send order to open using remote control.	• The gate/barrier/ automatic bollard opened but didn't close again.	**1** • Check if there is any obstacle in front of the photocells. **2** • Check if any of the control devices (Key Selector, Pushbutton, Video Intercom, etc.) are stucked and sending permanent signal to control board. **3** • Consult a MOTORLINE technician.	All control boards MOTORLINE have LEDs that easily allow to conclude which devices are with anomalies. All safety device (DS) LEDs in normal situations remain ON. All "START" circuits LEDs in normal situations remain Off. If LEDs devices are not all On, there is some security systems malfunction (photocells, safety edges). If "START" LEDs are on, there is some command issuing device emitting a permanent signal.	**A) SECURITY SYSTEMS:** **1** • Close with a shunt all safety systems on the control board. If the automated system starts working normally check for the problematic device. **2** • Remove one shunt at a time until you find the malfunction device. **3** • Replace it for a functional device and check if the motor works correctly with all the other devices. If you find another one defective, follow the same steps until you find all the problems.	**B) START SYSTEMS:** **1** • Disconnect all wires connected to the START connector (LO and LS). **2** • If the LED turned OFF, try reconnecting one device at a time until you find the defective device.	**NOTE:** In case procedures described in sections A) and B) don't result, remove control board and send it to our MOTORLINE technical services for diagnosis.
• Motor doesn't make complete course.	• Unlock the motor and move the gate/ barrier/automatic bollard by hand to check for mechanical problems.	• Encountered problems?	• Consult a qualified technician in gate/ barrier/automatic bollard.	Check all motion axis and associated motion systems related with the gate/barrier/ automatic bollard (wheels,	racks, etc) to find out what is the problem.		
		• The gate/barrier/ automatic bollard moves easily?	• Consult a MOTORLINE technician.	**1** • If the motor doesn't work, remove it from installation site and send it to our MOTORLINE technical services for diagnosis. **2** • If the motor works well and move gate at full force during the entire course, the problem is with control board. Set force using trimmer on the board. Make a new working time programming, giving suffient	time for opening and closing with appropriate force. **3** • If this doesn't work, remove control board and send it to MOTORLINE technical services. **NOTE:** Setting force of the control board should be sufficient to make the gate open and close without stopping, but should stop and	invert with a little effort from a person. In case of safety systems failure, the gate shall never cause physical damaged to obstacles (vehicles, people, etc.).	